

Aluminum & Non-Ferrous



Uncoated



ZrN Coated

Aluminum & Non-Ferrous, 2-Flute, Regular & Long Length, Square & Corner Radius, 45° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank Ø	Uncoated Part #	ZrN Coated Part #
1/8	.1250	1/2	1-1/2	—	1/8	RE18408	RE18508
1/8	.1250	1/2	1-1/2	.020	1/8	RE20708	RE20808
1/8	.1250	3/4	2-1/4	—	1/8	RE18608	RE18708
1/8	.1250	3/4	2-1/4	.020	1/8	RE20908	RE21008
3/16	.1875	5/8	2	—	3/16	RE18412	RE18512
3/16	.1875	5/8	2	.020	3/16	RE20712	RE20812
3/16	.1875	3/4	2-1/2	—	3/16	RE18612	RE18712
3/16	.1875	3/4	2-1/2	.020	3/16	RE20912	RE21012
1/4	.2500	3/4	2-1/2	—	1/4	RE18416	RE18516
1/4	.2500	3/4	2-1/2	.020	1/4	—	RE20816
1/4	.2500	1-1/4	3	—	1/4	RE18616	RE18716
1/4	.2500	1-1/4	3	.020	1/4	—	RE21016
5/16	.3125	13/16	2-1/2	—	5/16	RE18420	RE18520
5/16	.3125	13/16	2-1/2	.020	5/16	—	RE20820
5/16	.3125	1-3/8	3	—	5/16	RE18620	RE18720
5/16	.3125	1-3/8	3	.020	5/16	—	RE21020
3/8	.3750	1	2-1/2	—	3/8	RE18424	RE18524
3/8	.3750	1	2-1/2	.020	3/8	—	RE20824
3/8	.3750	1-1/2	4	—	3/8	RE18624	RE18724
3/8	.3750	1-1/2	4	.020	3/8	—	RE21024
1/2	.5000	1-1/4	3	—	1/2	RE18432	RE18532
1/2	.5000	1-1/4	3	.040	1/2	—	RE20832
1/2	.5000	2	4	—	1/2	RE18632	RE18732
1/2	.5000	2	4	.040	1/2	—	RE21032
5/8	.6250	1-5/8	3-1/2	—	5/8	RE18440	RE18540
5/8	.6250	1-5/8	3-1/2	.040	5/8	—	RE20840
5/8	.6250	2-3/8	5	—	5/8	RE18640	RE18740
5/8	.6250	2-3/8	5	.040	5/8	—	RE21040
3/4	.7500	1-3/4	4	—	3/4	RE18448	RE18548
3/4	.7500	1-3/4	4	.040	3/4	—	RE20848
3/4	.7500	2-1/2	5	—	3/4	RE18648	RE18748
3/4	.7500	2-1/2	5	.040	3/4	—	RE21048
1	1.0000	1-3/4	4	—	1	RE18464	RE18564
1	1.0000	1-3/4	4	.040	1	—	RE20864
1	1.0000	2-1/4	5	—	1	RE18664	RE18764
1	1.0000	2-1/4	5	.040	1	—	RE21064

Carbide Endmills



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Tolerances	Diameter	Shank	Radius
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8"-1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001